



Dart Aerospace Ltd.
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D3272-1

Job Sheet 198856



Part No: D3272-1

Job Qty: 10 pcs

Part Name: Step



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/10/19

Description:

Type: SOLD

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Steps - 1	10 pcs	9/10/19	9/10/19	0.00	4.65	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 5	10 pcs	9/10/19	9/10/19	0.00	10.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	10 pcs	9/10/19	9/10/19	0.00	10.00	Packaging 3 - 1 - B4B		



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Container No: S209302



Part: D3272-1

Job No: 198856

Serial No/Batch: S209302

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/27/19

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					Packaging 3 - 2 - B4B			
					Packaging 3 - 3 - B4B			
					Packaging 3 - 4 - B4B			
					Packaging 3 - 5 - B4B			
					Packaging 3 - 6 - B4B			
					Packaging 3 - 7 - B4B			
					Packaging 3 - 8 - B4B			
					Packaging 3 - 9 - B4B			
					Packaging 3 - 10 - B4B			
					Packaging 3 - 11 - B4B			
					Packaging 3 - 12 - B4B			
					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
130	QC 21 - SA	10 pcs	9/10/19	0.00 10.00	QC 21 - SA - 21			
					QC 21 - SA - 70			
					QC 21 - SA - 53			
Part Op 100 - (Fabricate per Drwg)***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to Descriptions: 116.25" long as per Dwg D3272 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Deburr 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location:) LOCATION: WA003 130 - (QC21- Final Inspection - Work Order Release)								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
D2622-120C	Step Extrusion	10 pcs (1 ea)	100-Large Fab - Steps - 1	5705619				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Large Fab - Steps - 1	D2622-120C	10	22	0				
Part Specifications								
Specifications could not be found.								

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		MIRB (QS1042)																			
Date :		Sequence #:		QTY Affected :																					
Description Work Order Deviation		Disposition																							
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
		Operator																							
Manufacturing Process																									
Equip/Tooling																									
Handling/Preservation																									
Material																									
Product Improvement																									
Process Improvement																									
Human Factors																									
Bending		Misaligned/off center		Folio/Program		Outside Tolerance		Drawing																	
Crushing		BOM/Route		Grain Direction		Finish		Part Lost/Missing																	
Cracks		Broken/Damage/Defect		Weld		Misread																			
Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled																					
Marks/Chatter		Drill Holes		Out of Sequence																					
Mislabeled		Fit/Function		Off-set/Set-up																					
Other/Details:																									
		Completed By						Lead hand / Supervisor																	
		QC / QA Coordinator																							